



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3389-1
Job Sheet 169216



Part No: D3389-1

Job Qty: 20 ea

Part Name: Web



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/8/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP Rev:A 05.08.31 New issue KJ/JLM IPP Rev:B 06-02-08 As per Rev C JLM IPP Rev:C 07-11-13 ECN 1056 Rev D dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		12/7/17	0.00	0.00	Start Up Skidtubes-1		
100	Skidtubes	20 pcs		12/7/17	0.00	12.12	Skidtubes-3		3/4 DAL
110	QC	20 pcs		12/7/17	0.00	0.00	QC5		38
120	HandFinish	20 pcs		12/8/17	0.00	4.31	HandFinish1		9-55
130	QC	20 pcs		12/8/17	0.00	0.00	QC7-2		BE
140	Packaging	20 pcs		12/8/17	0.00	0.00	Packaging3-1		BE
150	QC21-SA	20 Ea		12/8/17	0.00	0.00	QC21		DEC 13 2017

Part Op 100 - 1- Pick D2500-3-100 3- Locating from deburred end, drill pilot holes using DT8785 as per dwg D3389. Scribe cut
Descriptions: line. 4- Cut to finished length 5- Open holes to finished size as per dwg D3389 6- Deburr
140 - LOCATION : LG002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2500-3-100	20	24	0	0

B-147804

Part Specifications

Specifications could not be found.

Plex 12/5/17 9:29 AM Dart.lajeunesse.marie

DART
AEROSPACE
S018928

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Web

PART NO: D3389-1

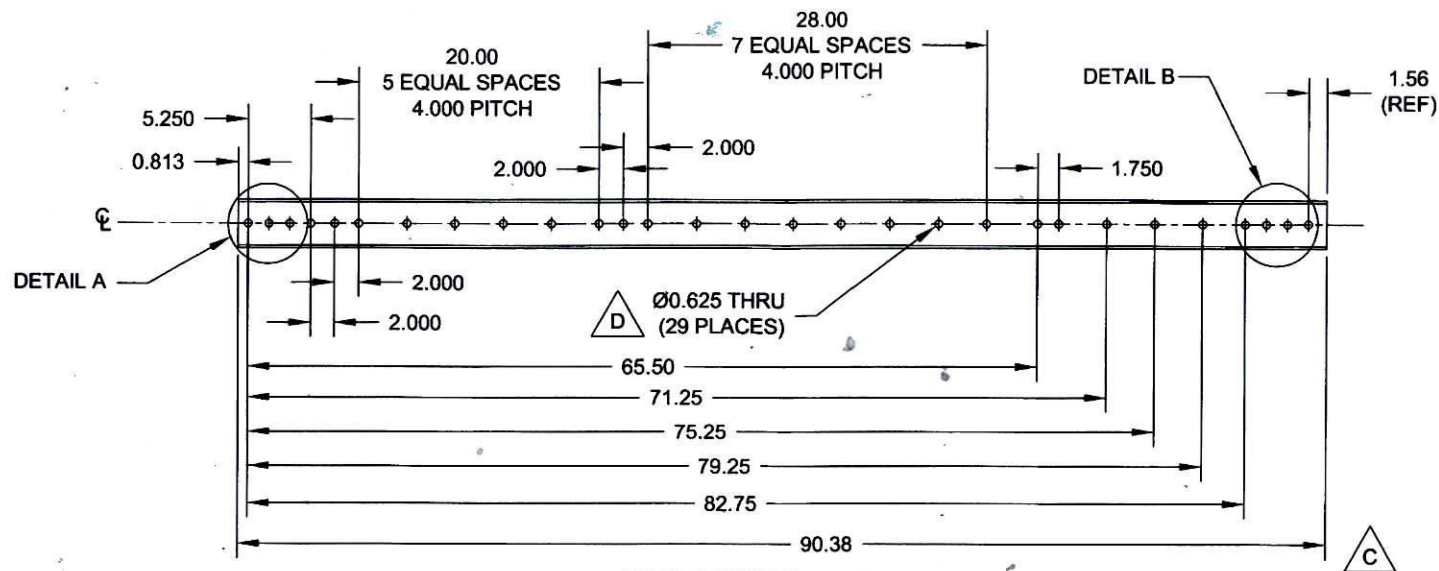
Revision:

Operation: Start up Operation

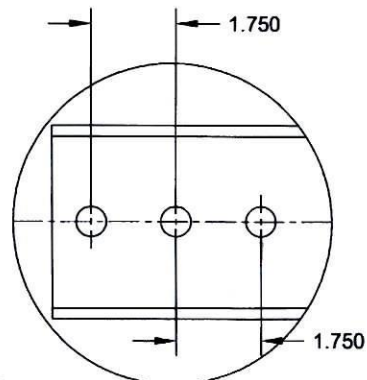
Change No:

Mfg Date: 12/07/17

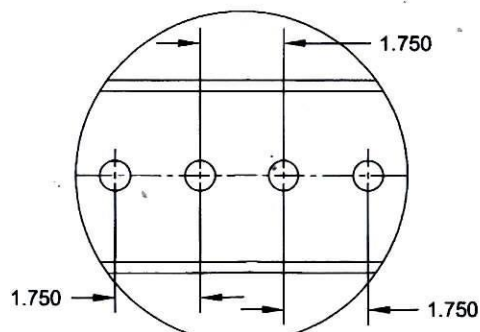
Job No: 169216



D3389-1 412 WEB



DETAIL A
SCALE 2:5



DETAIL B
SCALE 2:5

NOTES:

- 1) MATERIAL: MAKE FROM D2500-3 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 6.6 lbs

RELEASED
07.11.06 MJD

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WORK ORDER

NO. 169216 MJS
171205

D	REVISE HOLE DIAMETER FROM Ø0.257 TO Ø0.625, ZONE D4; REFORMAT DRAWING	PH	07.10.09
C	DECREASE OVERALL LENGTH, MODIFY HOLE	PH	06.01.23
B	UPDATE DIMENSIONING	PH	05.06.13
A	NEW ISSUE	PH	05.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.09		
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